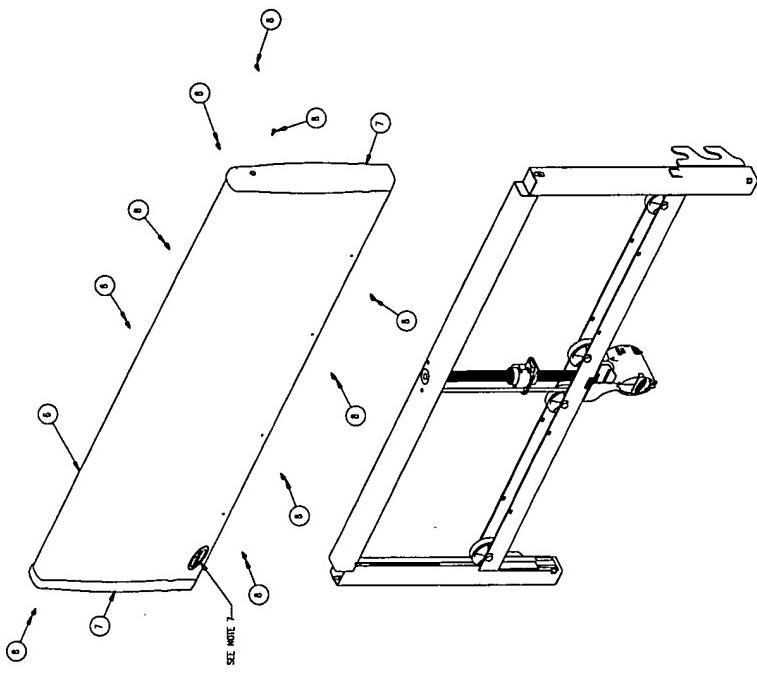


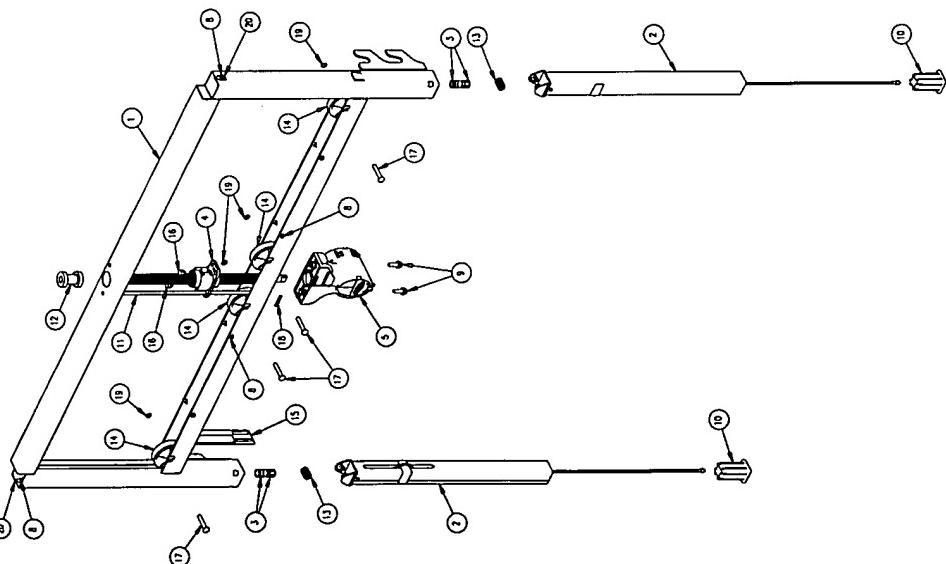
NOTE

1. TORSILE #8 TO 8-10 INCH LES.
2. APPLY LUBRICANT EVERY TIME THE INSIDE OF EACH LEG IS TURNED TO THE TOP DOWN APPROXIMATELY 4 INCHES.
3. APPLY LUBRICANT EVERY ON ENTIRE LENGTH OF ACLE SCREW.
4. APPLY LUBRICANT EVENLY ON ENTIRE LENGTH OF GLIDE ROD.
5. TORSILE #10 TO 15-20 INCH LES.
6. ADHERE LABEL TO INSIDE OF LEGS OR SHIRT.
7. INDICATE WHERE TO BE POSITIONED AS SHOWN.

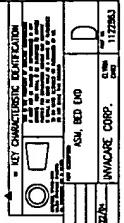
PRELIMINARY
QTY PER UNIT:
DES ENG:
PROC ENG:



NOTE

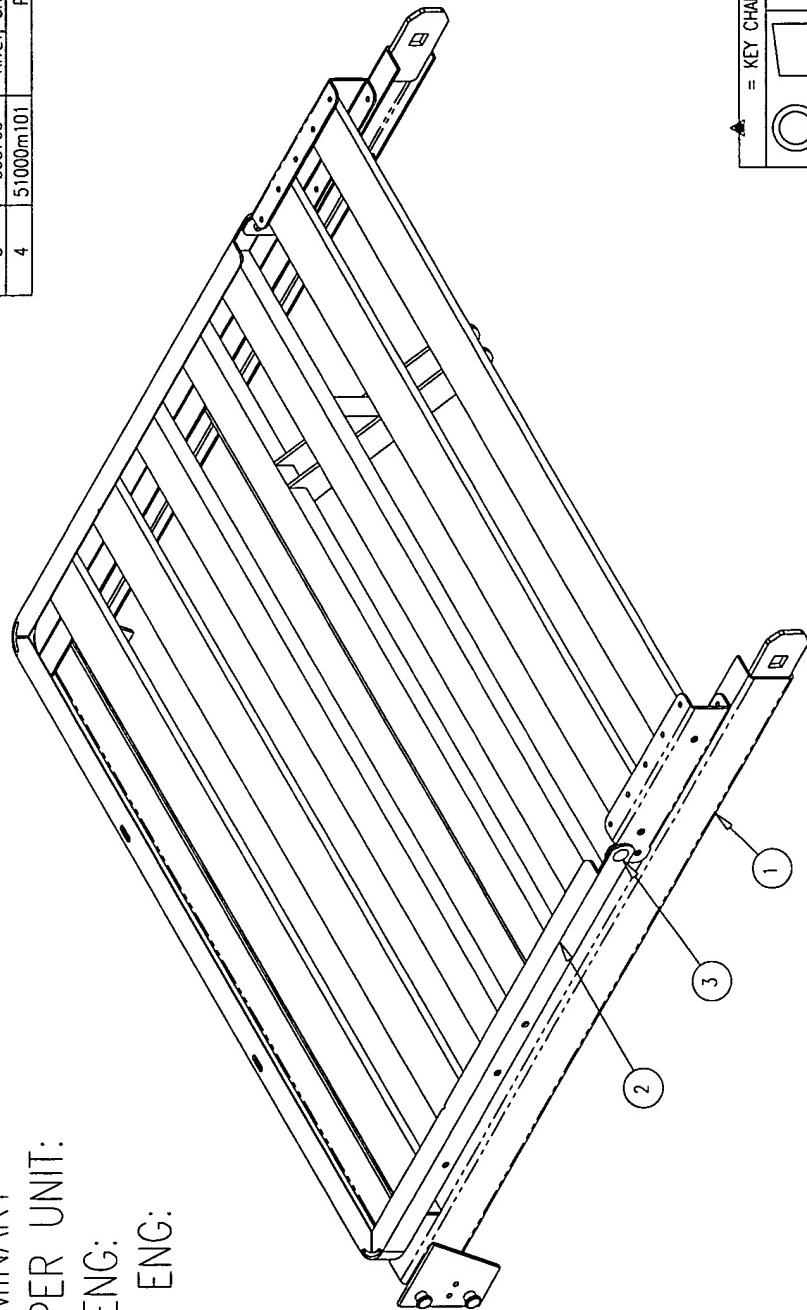


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REVISION (0445002)
 00) 1/7/04 JR - CREATE DRAWING
 01) 2/13/04 JR - REV PICTORIALLY, REDESIGN
 02) 3/17/04 JR - UPDATE PICTORIALLY

PRELIMINARY
 QTY PER UNIT:
 DES ENG:
 PROC ENG:



ITEM NO.			PART NO.	DESCRIPTION	QTY.	PART NO.
1	1122876			WLDMT, FRAME HEAD	1	
2	1122886			WLDMT, FRAME HEAD SPRING	1	
3	008765			RIVET, SHOULDER SEMI-TUBULAR	2	
4	51000m101			PAINT, BROWN	1	

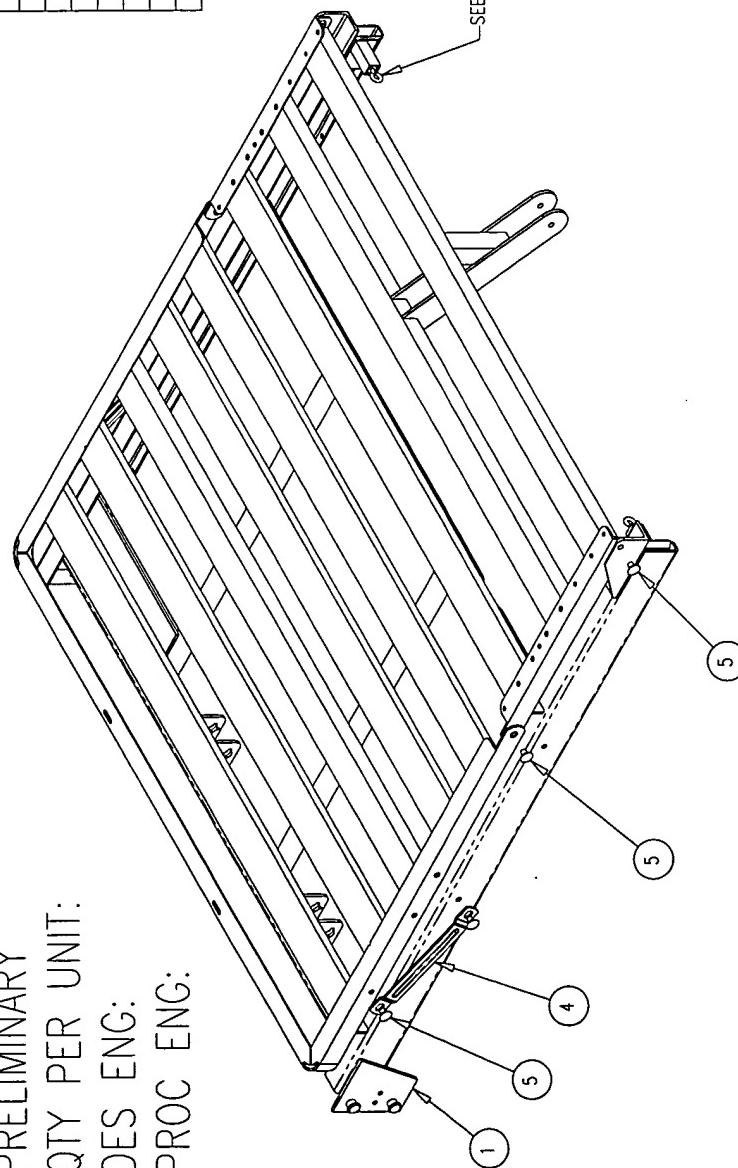
= KEY CHARACTERISTIC IDENTIFICATION

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 parties for examination without our consent.
 It may be used only as a basis of reference
 to parts or assemblies shown.
 DO NOT SCALE THIS DRAWING
 UNLESS OTHERWISE SPECIFIED
 ALL DIMENSIONS ARE IN INCHES

REV	C/N NO.	PART DESCRIPTION	MATERIAL NO.		DRAWN BY	DATE	SCALE	DRAWN BY	DATE	SCALE
			ITEM NO.	DESCRIPTION						
00		ASM, FRAME HEAD	1122887		J. RADER	1/7/04	1:5	INVACARE CORP.	ELVIA OHIO	1122887

REVISION (0445002)
 00) 1/7/04 JR - CREATE DRAWING
 01) 2/12/04 JR - REDESIGN
 02) 5/17/04 JR - UPDATE PICTORIALLY

PRELIMINARY
QTY PER UNIT:
DES ENG:
PROC ENG:



NOTE
 1. ONLY NEAR SIDE SHOWN EXPLODED FOR CLARITY

DETAIL A
 SCALE 1 : 3

= KEY CHARACTERISTIC IDENTIFICATION

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 TO INVACARE CORPORATION UPON REQUEST.

ITEM NO.	C/N NO.	REVISON	PART DESCRIPTION			MATERIAL NO.	MANUFACTURER/DESCRIPTION:	PART NO. PC:	SCALE:	DRAWN BY:	CHECKED BY:	APPROVED BY:	DATE:
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ITEM NO.	C/N NO.	REVISON	PART DESCRIPTION			MATERIAL NO.	MANUFACTURER/DESCRIPTION:	PART NO. PC:	SCALE:	DRAWN BY:	CHECKED BY:	APPROVED BY:	DATE:
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ASMI, FRAME FOOT

B

ITEM NO.	C/N NO.	REVISON	PART DESCRIPTION			MATERIAL NO.	MANUFACTURER/DESCRIPTION:	PART NO. PC:	SCALE:	DRAWN BY:	CHECKED BY:	APPROVED BY:	DATE:
			BY	CX	DOC.								
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ELVIA

OHIO

1123112

